



**ENVIRONMENTAL AND SANITARY DECLARATION SHEET OF THE WOOD-CEMENT
BLOCK HDIII 44/20 WITH INTEGRATED INSULATION LAYER IN EPS WITH GRAPHITE**

NF EN 15804+A1 and NF EN 15804/CN compliant

March 2019

Registration n°: 1-41:2019

ISOTEX[®]
BLOCCHI E SOLAI IN LEGNO CEMENTO



1.	WARNING	4
2.	READING GUIDE	4
3.	PRECAUTION IN USE OF FDES FOR PRODUCTS COMPARISON	4
4.	GENERAL INFORMATION	5
5.	FUNCTIONAL UNIT AND PRODUCT DESCRIPTION	6
5.1.	DESCRIPTION OF THE FUNCTIONAL UNIT	6
5.2.	PRODUCT DESCRIPTION	6
5.3.	DESCRIPTION OF THE USE OF THE PRODUCT (SCOPE)	6
5.4.	OTHER TECHNICAL FEATURES NOT INCLUDED IN THE FUNCTIONAL UNIT	6
5.5.	DESCRIPTION OF MAIN COMPONENTS AND MATERIALS OF THE PRODUCT	7
5.6.	SUBSTANCE IN THE CANDIDATE LIST OF THE REACH REGULATION.....	7
5.7.	DESCRIPTION OF THE LIFETIME	8
6	LIFE CYCLE STAGES	9
6.1	PRODUCT STAGE - A1-A3	10
6.2	CONSTRUCTION PROCESS STAGE - A4-A5.....	10
6.3	USE STAGE – B1-B7	11
6.4	END OF LIFE STAGE – C1-C4.....	11
7	INFORMATION FOR THE LIFE CYCLE CALCULATION	12
8	LCA RESULTS	13
8.1	INDICATORS OF RESOURCES USE, WASTE AND OUTPUT FLOWS	15
9	CONTRIBUTION OF THE PRODUCT TO THE HEALTH RISK ASSESSMENT AND TO LIFE QUALITY WITHIN THE BUILDING.....	20
9.1	CONTRIBUTION OF THE PRODUCT TO THE HEALTH RISK ASSESSMENT	20
9.2	CONTRIBUTION OF PRODUCTS TO LIFE QUALITY WITHIN BUILDING	20
10	ADDITIONAL INFORMATION	21
11	REFERENCE.....	22

1. WARNING

The information contained in this declaration are provided under the responsibility of ISOTEX (producer of the FDES) according to the standards NF EN 15804+A1 and the national complement NF EN 15804/CN. Any exploitation, total or partial, of the information provided in this document must at least be accompanied by the complete registration reference to the Environmental and Sanitary Declaration Sheet (FDES) and its producer who will be able to give a complete copy.

2. READING GUIDE

The display of the inventory data complies with the requirements of NF EN 15804 + A1. In the following tables, 2.53E-06 should be read: 2.53×10^{-6} (simplified scientific writing). The units used are specified in front of each flow, they are:

- the kilogram "kg"
- the gram "g"
- the liter "l"
- the kilowatt hour "kWh"
- the megajoule "MJ".

Abbreviations:

LCA: Life Cycle Assessment

EPD: Environmental Product Declaration¹

FDES: Environmental and Health Product Declaration

LCIA: Life cycle impact assessment

LHV : Low Heating Value

PCR: Product category rules


FU: Functional unit

3. PRECAUTION IN USE OF FDES FOR PRODUCTS COMPARISON

FDES for construction products may not be comparable if they are not compliant with NF EN 15804+A1. Paragraph 5.3 of the standard NF EN 15804+A1 stipulates the requirements for the comparison of the environmental performance of construction products based on their FDES: A comparison of the environmental performance of construction products, based on their FDES, shall be based on the use of the products and their impacts on the building, and shall account for the entire life cycle of the product (i.e. include all information modules).

¹ The literally translation of EPD (Environmental Product Declaration) in French is DEP (Déclaration Environnementale de Produit). However, in France the term FDES (Fiche de Déclaration Environnementale et Sanitaire) is commonly used which group together the environmental declaration and the sanitary information for the product included in the present FDES.

4. GENERAL INFORMATION

Name and address of the manufacturer	ISOTEX Srl Via D'Este, 5/7-5/842028 Poviglio (RE) www.blocchiisotex.com info@blocchiisotex.it
Production site	The FDES is representative of the wood cement blocks with integrated insulation layer in EPS in graphite manufactured in the ISOTEX plant at Poviglio (RE) – Italy according to 15498 standard. (block dimension (cm): 50x25x44 – thickness of the integrated insulation layer in EPS with graphite: 20 cm)
Declaration type	<input type="checkbox"/> Cradle to factory gate <input checked="" type="checkbox"/> Cradle to grave
	<input checked="" type="checkbox"/> Individual <input type="checkbox"/> Collective
Verifier name	Marcel Gómez Ferrer Marcel Gómez Consultoría Ambiental www.marcelgomez.com , info@marcelgomez.com
Programme Operator	FDES-INIES Association HQE 4, avenue du Recteur Poincaré 75016 PARIS http://www.inies.fr/en/ 
Publication date	March 2019
Expiration date	5 years
Name of commercial reference	ISOTEX® wood-cement block HDIII 44/20 with insulation layer in EPS with graphite
Geographical scope	Europe (destination in France)

La norme EN 15804 du CEN sert de RCP ^{a)}
Vérification indépendante de la déclaration, conformément à l'EN ISO 14025:2010 <input type="checkbox"/> Interne <input checked="" type="checkbox"/> Externe
(Selon le cas ^{b)}) Vérification par tierce partie : Marcel Gómez Ferrer
^{a)} Règles de définition des catégories de produits ^{b)} Facultatif pour la communication entre entreprises, obligatoire pour la communication entre une entreprise et ses clients (voir l'EN ISO 14025:2010, 9.4)

This information is available at the following website: www.inies.fr

5. FUNCTIONAL UNIT AND PRODUCT DESCRIPTION

5.1. DESCRIPTION OF THE FUNCTIONAL UNIT

“To ensure the load-bearing wall function (structure and interior wall) on 1 m² of wall, while ensuring a thermal insulation (thermal resistance of 6.14 m²K / W ⁽²⁾ in addition to the external thermal insulation coating) and an acoustic insulation (Rw (C;Ctr) := 53 (-1, -4) dB ⁽³⁾) for 100 years. ”

5.2. PRODUCT DESCRIPTION

The wood-cement block HDIII 44/20- with insulation in EPS with graphite produced by ISOTEX Srl is an element used for the construction of load-bearing wall systems. It is produced starting from fir wood grinded and refined, and bonded by cement Portland. The wood in input is recycled wood exclusively from pallets at end-of-life, selected and not treated, whereas the insulation layer in EPS is inserted for improving the thermal performance.

The block dimension (in cm) is 50x25x44.

5.3. DESCRIPTION OF THE USE OF THE PRODUCT (SCOPE)

The wood-cement block is used for the construction of wall systems.

5.4. OTHER TECHNICAL FEATURES NOT INCLUDED IN THE FUNCTIONAL UNIT

Blocks are compliant with the standard UNI EN 15498 “Precast concrete products - Wood-chip concrete shuttering blocks - Product properties and performance”. The main technical characteristics are reported in Table 1.

Table 1: main technical characteristics of the ISOTEX® wood-cement block HDIII 44/20 with EPS

Technical Characteristics	Value
Maximum indicative load $R_{ck} \geq 30 \text{ N/mm}^2$ inter-floor h: 3,00 m [t/m]	35
Thermal transmittance U of finished wall (with plaster), including surfaces resistances (Three-dimensional method) [W/m ² K] ¹⁾	0.15
Thermal transmittance U of finished wall (with plaster), including surfaces resistances (Two-dimensional method) [W/m ² K] ²⁾	0.12
Periodic Thermal Transmittance Y_{IE} [W/m ² K]	0.004
Summer phase shifts values	16H22

² Thermal resistance of the bare wall, without external cladding (without coating or other) and without internal finishing (without external thermal insulation coating), and not taking into account the surface resistances of walls.

³ Sound attenuation of the wall with a coating layer on the exterior façade, without external thermal insulation coating on the internal façade

Acoustic insulation R_w [dB] of finished wall (with plaster)³⁾	53
Filling concrete [l/m²]	130
Thickness of shells [cm]	4.5
Thickness filling concrete [cm]	15
Thickness of thermal insulation (EPS)	20
Fire resistance REI class for concrete filled wall (without plaster) ⁴⁾	120
Reaction to fire	Euroclass B-s1, d0

1) reference standards UNI EN 10355 and UNI EN ISO 6946

2) reference standards UNI EN ISO 6946, UNI EN 13788, UNI 10355 and UNI EN 10351

3) from Laboratory test in compliance with UNI EN ISO 10140 and UNI EN ISO 717;

4) from Laboratory test in compliance with NF EN 1365-1 and NF EN 13501-2.

5.5. DESCRIPTION OF MAIN COMPONENTS AND MATERIALS OF THE PRODUCT

The product's composition referred to 1 m² is reported in Table 2.

Table 2: Description of the main components and materials of the ISOTEX® wood-cement block HDIII 44/20 (referred to 1 m² of product)

Parameter	Unit	Value
% Wood-cement	%	96.9
of which % recycled wood	%	38.25
% Insulation layer (EPS)	%	3.1
Packaging for distribution (PP strap)	kg/m ²	0.08
Weight of finished product (at the factory gate)	Kg/m ²	96
Filling concrete (auxiliary product during installation)	kg/m ²	307
Weight for 1 m² of functional unit (installation phase)	Kg/m ²	403

5.6. SUBSTANCE IN THE CANDIDATE LIST OF THE REACH REGULATION

The product does not contain substances from the candidate list under the REACH regulation to more than 0.1% in mass.

5.7. DESCRIPTION OF THE LIFETIME

Parameter	Value
Reference lifetime	100 years The products are manufactured to be embedded in buildings, and as a such their lifetime is limited by the service life of the building (assumed to be equal to 100 years)
Declared product properties (when leaving the production site) and finishing, etc.	The products' performances are compliant with the EN15489
Theoretical application parameters (if imposed by the producer), including references to the appropriate use practices	The ISOTEX® wood-cement blocks must be laid in accordance with the best practices in the manufacturer's implementation manual and the CSTB Technical Application Document 16 / 14-695_V1
Presumed quality of work	The quality of work must meet the requirements of the above-mentioned documents.
Exterior environment (for exterior applications)	Under normal conditions of use, the blocks are not in direct contact with external environment
Interior environment (for interior applications)	Under normal conditions of use, the blocks are not in direct contact with indoor air.
Use conditions	The use of products is assumed compliant with the recommendations of the manufacture's implementation manual as well as the Technical Application Document 16 / 14-695_V1. Also compliant with the use in earthquake zones (as compliant with EN 1998-1)
Maintenance	Under normal conditions of use, any maintenance activity for masonry is required.

6 LIFE CYCLE STAGES

The system boundaries are “from cradle to grave” as represented in Figure 1 and Table 3.

Figure 1: System boundary of the study for the wood cement blocks for wall systems

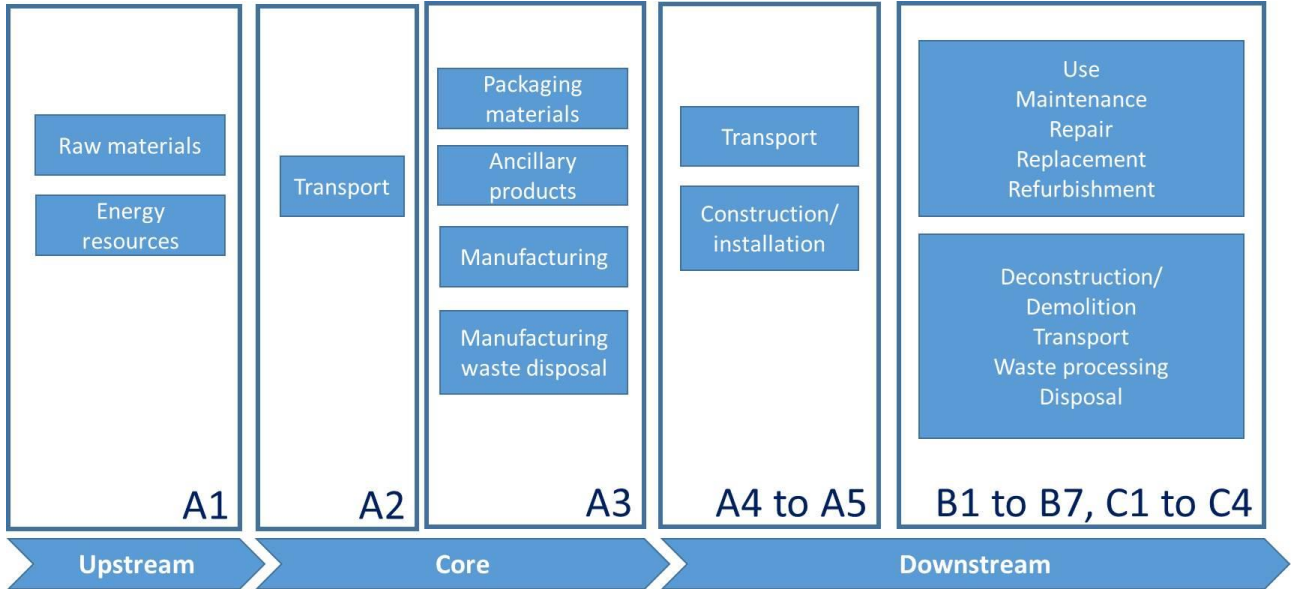


Table 3: Life cycle stages included in the study for wood cement blocks for wall systems

PRODUCT STAGE			CONSTRUCTION PROCESS STAGE		USE STAGE					END-OF-LIFE STAGE				BENEFIT S and LOADS BEYOND SYSTEM BOUNDARY
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	C1	C2	C3	C4	D
Raw Material Supply	Transport	Manufacturing	Transport from the	Construction.	Use	Maintenance	Repair	Replacement	Refurbishment	Deconstruction.	Transport	Waste processing	Disposal	Reuse, Recycling potential
x	x	x	x	x	x	x	x	x	x	x	x	x	x	Mnd*

* Module Not Declared

6.1 PRODUCT STAGE - A1-A3

The product stage includes the following phases:

Raw Material supply (A1). Production of raw materials used in the products. as well as the production of energy carriers used in the production process.

Transport of raw materials to the factory and internal handling (A2)

Manufacturing of the blocks (A3). It includes:

- Collection and storage of (recycled) wood
- Grinding and refining of wood
- Creation of the mixture of wood-cement
- Moulding of blocks and check on semi-finished products
- Aging of blocks
- Milling of blocks
- Inserting of insulation (EPS with graphite)
- Final check on finished products and packaging.

Moreover, in module A3, the production of primary packaging and of the ancillary materials and the treatment of waste generated from the manufacturing processes are accounted for.

The purchased electricity used in the manufacturing processes is from a specific supplier from Italy.

The reference year of the study is 2017.

6.2 CONSTRUCTION PROCESS STAGE - A4-A5

Transport to the construction site (A4)

Parameter	Value/description
Fuel type and vehicle fuel consumption or type of vehicle used for transportation	Truck-trailer. Euro 5. 28 - 34t gross weight / 22t payload capacity (diesel driven)
Average distance to the installation site	666 km
Utilisation ratio (including an empty return)	0.9 %
Volumetric mass density of transported products	See Table 2
Coefficient of utilization of the volume capacity	< 1

Construction/Installation (A5). In this stage the production of filling concrete (class 25/30) and the disposal of primary packaging as well as the construction waste are accounted for. For all the waste, it has been assumed a disposal in landfill, as conservative approach.

Parameter	Value/description
Auxiliary inputs for installation (kg)	Filling concrete 307 kg/m ²
Water consumption (m ³)	N/A
Use of other resources	N/A
Quantitative description of the energy (type and amount) used during the installation process	N/A
Waste produced onsite prior to the treatment of waste generated by the product installation	0.08 plastic strap (primary packaging)
Materials (specified by type) produced by waste treatment on construction site (ex : collect for recycling. ...)	3% of product weight (wood-cement and EPS insulation layer) sent to inert material landfill
Direct emissions to air, soil and water	N/A
Scenario description	The installation of the blocks is performed manually and does not require any specific tool.

6.3 USE STAGE – B1-B7

No maintenance and replacement should be considered under normal condition of use of ISOTEX® wood cement blocks. therefore it has been assumed that those modules are negligible.

Due to the product characteristics, no carbonatation process occurs in the use stage.

6.4 END OF LIFE STAGE – C1-C4

Demolition (C1): In this phase the diesel consumption of a demolition machine and the emissions related to the diesel combustion are accounted for.

Transport (C2): In this phase the transport of the mixed waste generated during the demolition to disposal is accounted for.

Waste processing (C3): This module has been assumed as negligible as, based on the information provided by the company, the wood cement blocks are usually disposed as inert materials to landfill. therefore a preliminary waste process would not be necessary.

Disposal (C4): A landfill disposal as inert material for wood-cement (including the embedded concrete and the insulation material) has been assumed, based on the product characteristics.

Parameter	Value/description
Waste collection by waste type	Mixed collection with deconstruction waste for landfilling (403 kg)
Disposal specified by type	All the waste generated during the demolition of the blocks (wood-cement, insulation layer and embedded concrete) are sent to landfill (as conservative approach)
Scenario description	A transport of 100 km with a truck Euro 4, more than 32t gross weight / 24.7t payload capacity (diesel driven) and an utilization ratio of 0.61% has been considered.

7 INFORMATION FOR THE LIFE CYCLE CALCULATION

EN 15804+A1 standard of the CEN is used as Product Category Rule (PCR) for the present FDES.

The system boundaries are from cradle to grave.

Regarding the exclusion of product life cycle stages and processes, the capital goods have not been accounted for.

The allocation of the total consumptions of energy and ancillary materials for the manufacturing (site level data) are based on the mass of wood cement, as well as waste, with the exception of:

- insulation waste, which are allocated based on insulation content;
- PE film from the packaging of the purchased insulation, which is allocated based on the insulation content;
- PE film from the packaging of the purchased polypropylene strap, which is allocated based on the strap used for the packaging of the finished products.

For the majority of the raw materials as well as for the packaging for the finished products an European production is assumed.

A default mean of transportation (truck Euro 4 > 32 t) with an utilisation ratio of 0.61 has been assumed when primary data on transport were not available.

All the impacts related to the on-site production of energy have been allocated to the manufacturing process as conservative approach.

For modelling the specific electricity mix purchased by ISOTEX from an Italian electricity supplier, the Guarantee of Origin (GO) certificate was used as reference for the composition of the energy sources, more in detail the last GO available at the moment of the development of the present FDES, i.e. 2016.

Primary data from the company have been collected for modules A2, A3 and A4. For the other modules, secondary data retrieved from GaBi software (version 8.0.6.0.20) have been used. The latter are not older than 5 years. LCIA method used in the study is CML 2001 version 4.1 (October 2013)

Table 4: Environmental impacts for 1 m² of ISOTEX® wood cement HDIII 44/20 NS (EPS with graphite)

Impact category	HDIII 44/20 NS																	
	Module																	
	tot A1-A3	A4	A5	tot A4-A5	B1	B2	B3	B4	B5	B6	B7	tot B1-B7	C1	C2	C3	C4	tot C1-C4	TOT
Abiotic Depletion (ADP elements) [kg Sb-Equiv.]	1.53E-05	2.52E-07	1.61E-06	1.87E-06	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.30E-08	2.18E-07	0.00E+00	8.82E-07	1.13E-06	1.83E-05
Abiotic Depletion (ADP fossil) [MJ]	4.98E+02	4.21E+01	1.58E+02	2.00E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.27E+00	3.63E+01	0.00E+00	8.29E+01	1.22E+02	8.21E+02
Acidification Potential (AP) [kg SO ₂ -Equiv.]	8.31E-02	6.63E-03	5.98E-02	6.64E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	9.23E-04	1.12E-02	0.00E+00	3.76E-02	4.98E-02	1.99E-01
Eutrophication Potential (EP) [kg Phosphate-Equiv.]	1.21E-02	1.59E-03	9.51E-03	1.11E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.17E-04	2.82E-03	0.00E+00	5.17E-03	8.20E-03	3.14E-02

Global Warming Potential (GWP 100 years) [kg CO2-Equiv.]	5.68E+01	3.02E+00	3.00E+01	3.30E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.51E-01	2.58E+00	0.00E+00	6.09E+00	8.93E+00	9.88E+01
Ozone Layer Depletion Potential (ODP, steady state) [kg R11-Equiv.]	9.35E-10	1.29E-13	3.44E-11	3.46E-11	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.88E-14	1.11E-13	0.00E+00	1.45E-12	1.59E-12	9.71E-10
Photochem . Ozone Creation Potential (POCP) [kg Ethene-Equiv.]	5.45E-02	5.98E-04	7.50E-03	8.09E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	9.01E-05	7.15E-04	0.00E+00	3.11E-03	3.92E-03	6.65E-02
Water pollution [m3/UF]	3.15E+00	2.85E-01	1.49E+05	1.49E+05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.58E-02	2.47E-01	0.00E+00	8.56E-01	1.13E+00	1.49E+05
Air pollution [m3/UF]	1.98E+06	3.02E+04	4.91E+05	5.21E+05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.20E+03	2.60E+04	0.00E+00	5.58E+05	5.85E+05	3.09E+06

8.1 INDICATORS OF RESOURCES USE, WASTE AND OUTPUT FLOWS

Table 5: Indicators of resources use for 1 m² of ISOTEX® wood cement HDIII 44/20 NS (EPS with graphite)

Indicators of resources use	HDIII 44/20 NS Module																	
	tot A1-A3	A4	A5	tot A4-A5	B1	B2	B3	B4	B5	B6	B7	tot B1-B7	C1	C2	C3	C4	tot C1-C4	TOT
PERE [MJ. net calorific value]	1.27E+02	2.21E+00	1.70E+01	1.92E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.71E-01	1.91E+00	0.00E+00	1.07E+01	1.28E+01	1.59E+02
PERM [MJ. net calorific value]	4.33E+02	0.00E+00	1.30E+01	1.30E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.46E+02
PERT [MJ. net calorific value]	5.60E+02	2.21E+00	3.00E+01	3.22E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.71E-01	1.91E+00	0.00E+00	1.07E+01	1.28E+01	6.05E+02
PENRE [MJ. net calorific value]	5.30E+02	4.23E+01	1.74E+02	2.16E+02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.31E+00	3.65E+01	0.00E+00	8.60E+01	1.26E+02	8.73E+02
PENRM [MJ. net calorific value]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

PENRT [MJ. net calorific value]	5.30E+ 02	4.23E+ 01	1.74E+ 02	2.16E+ 02	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	3.31E+ 00	3.65E+ 01	0.00E+ 00	8.60E+ 01	1.26E+ 02	8.73E+ 02
SM [kg]	3.55E+ 01	0.00E+ 00	1.07E+ 00	1.07E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	3.66E+ 01
NRSF [MJ. net calorific value]	4.69E+ 01	3.16E- 27	1.41E+ 00	1.41E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	4.59E- 28	2.73E- 27	0.00E+ 00	1.53E- 20	1.53E- 20	4.83E+ 01
RSF [MJ. net calorific value]	7.94E- 15	2.08E- 28	2.38E- 16	2.38E- 16	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	3.02E- 29	1.80E- 28	0.00E+ 00	1.30E- 21	1.30E- 21	8.18E- 15
FW [m³]	3.17E- 01	4.87E- 02	1.38E- 01	1.87E- 01	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	7.10E- 03	4.21E- 02	0.00E+ 00	4.36E- 01	4.85E- 01	9.89E- 01
<p>PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; NRSF = Use of non-renewable secondary fuels; RSF = Use of renewable secondary fuels; FW = Net use of fresh water</p>																		

Table 6: Indicators of waste for 1 m² of ISOTEX® HDIII 44/20 NS wood cement block (EPS with graphite)

Indicator s of waste	HDIII 44/20 NS Module																	
	tot A1- A3	A4	A5	tot A4- A5	B1	B2	B3	B4	B5	B6	B7	tot B1- B7	C1	C2	C3	C4	tot C1- C4	TOT
Hazardou s waste disposed [kg]	1.88 E-06	2.23 E-06	2.51E- 06	4.74E- 06	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	3.24 E-07	1.93 E-06	0.00E+ 00	1.48E- 06	3.73E- 06	1.04E- 05
Non- hazardou s waste disposed [kg]	4.66 E-01	3.40 E-03	1.30E+ 01	1.30E+ 01	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	3.71 E-04	2.93 E-03	0.00E+ 00	4.04E+ 02	4.04E+ 02	4.17E+ 02
Radioacti ve waste disposed [kg]	1.26 E-02	8.83 E-05	6.23E- 03	6.32E- 03	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	0.00E+ 00	1.86 E-05	7.63 E-05	0.00E+ 00	1.24E- 03	1.34E- 03	2.03E- 02

Table 7: Indicators of output flows for 1 m2 of ISOTEX® HDIII 44/20 NS wood cement block (EPS with graphite)

HDIII 44/20 NS																		
Output flows	Module																	TOT
	tot A1-A3	A4	A5	tot A4-A5	B1	B2	B3	B4	B5	B6	B7	tot B1-B7	C1	C2	C3	C4	tot C1-C4	
Components for reuse [kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling [kg]	3.01E+00	0.00E+00	3.77E-04	3.77E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for energy recovery [kg]	1.53E-02	0.00E+00	4.58E-04	4.58E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy (by energy vector) [MJ]	Electricity	2.36E-07	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
		Vapour	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

Process gas	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+	0.00E+
	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00	00

9 CONTRIBUTION OF THE PRODUCT TO THE HEALTH RISK ASSESSMENT AND TO LIFE QUALITY WITHIN THE BUILDING

9.1 CONTRIBUTION OF THE PRODUCT TO THE HEALTH RISK ASSESSMENT

Under normal conditions of use, the products are not into direct contact with the indoor air and as such the evaluation of parameters concerning the sanitary quality is not pertinent.

The product has no impact on the sanitary quality of the water since it is not in contact with rainwater or runoff.

9.2 CONTRIBUTION OF PRODUCTS TO LIFE QUALITY WITHIN BUILDING

As far as the comfort is concerned, performances against relevant parameters are reported in Table 8.

Table 8: Comfort performance of wood cement ISOTEX® block HDIII 44/20 for wall systems.

Comfort parameter	Performance
THERMAL COMFORT	
Thermal transmittance U of finished wall (with plaster), including surfaces resistances (Three-dimensional method)	U: 0.15
Thermal transmittance U of finished wall (with plaster), including surfaces resistances (Two-dimensional method) [W/m ² K]	U: 0.12
Periodic Thermal Transmittance Y _{IE} [W/m ² K]	Y _{IE} : 0.004
ACOUSTIC COMFORT - Acoustic insulation R _w [dB] of finished wall (with plaster)	53 dB
VISUAL COMFORT	Not pertinent
OLFACTIVE COMFORT	Not pertinent

10 ADDITIONAL INFORMATION

Additional information on the company and on the products covered by the present EPD are available at <https://www.blocchiisotex.com/>

The LCA study and the present FDES have been issued with the technical scientific support of Ecoinnovazione S.r.l.. spin-off ENEA (<http://ecoinnovazione.it/?lang=en>).



11 REFERENCE

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